

NOTES:

1. VENDORS NAME : ARRK EUROPE LTD
2. VENDORS ADDRESS : NUNEATON TECHNICAL CENTRE  
CALDWELL ROAD, NUNEATON,  
WARWICKSHIRE,  
CV11 4NG
3. PALL AEROSPACE PART NUMBER : QB21889
4. VENDORS PART NUMBER: QB21889
5. PART IDENTIFICATION: PALL AEROSPACE PART NUMBER ...  
VENDOR PART NUMBER...  
FINAL INSPECTION STAMP...  
INSPECTION DATE...(MMYYYY)  
CODE / MANUFACTURER'S BATCH NUMBER ...  
SERIAL NO, CONCESSION NO...(AS APPLICABLE)
6. PART CLASSIFICATION: CLASS 2
7. WEIGHT: ≤461g
- 8.PART LAY-UP TO BE AS FOLLOWS: MATERIAL HEXCEL 913C-833-40%

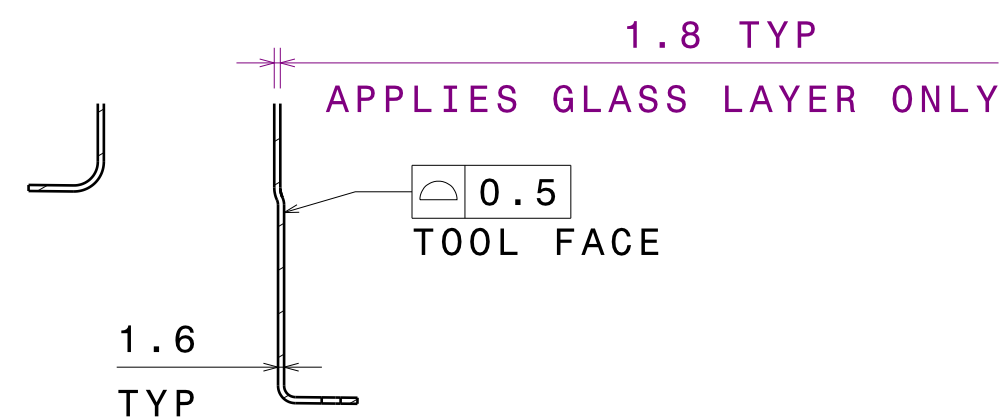
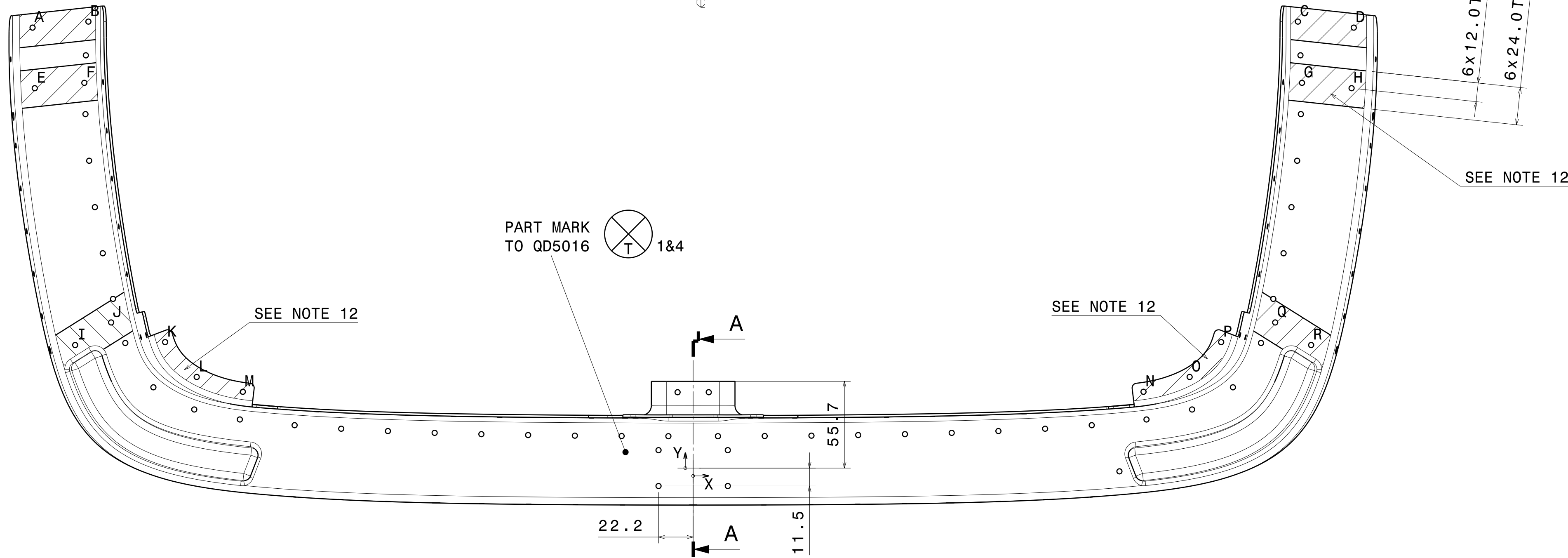
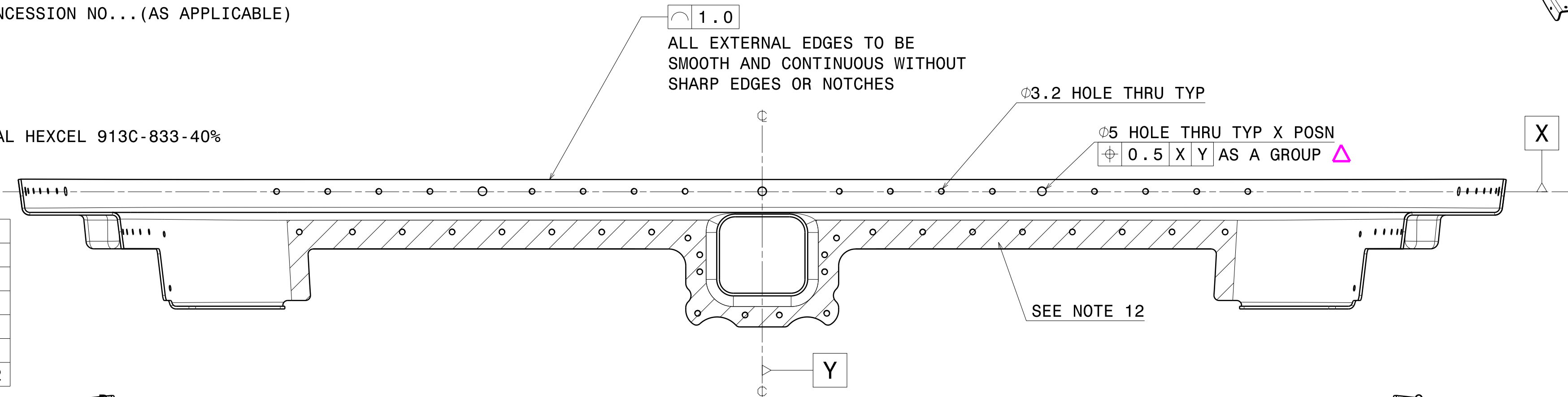
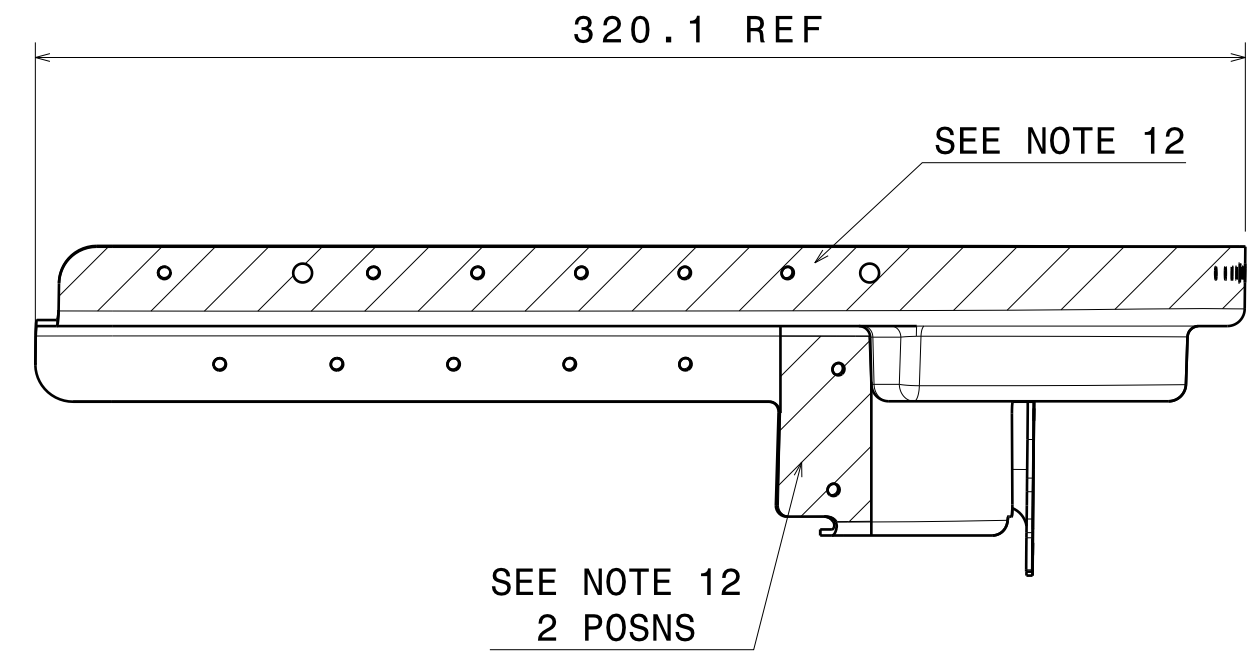
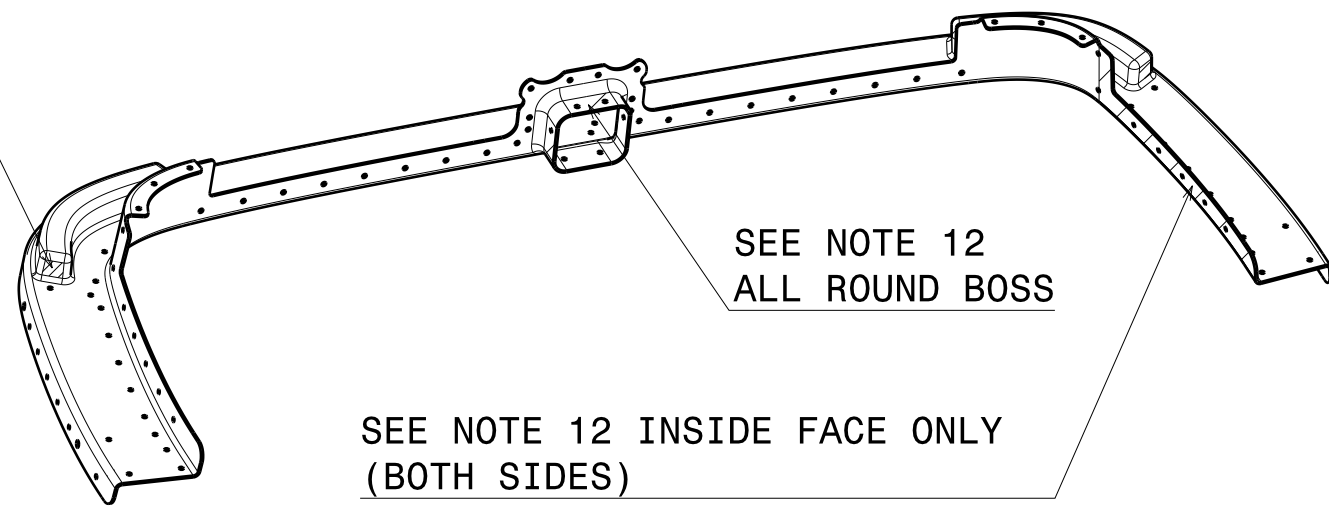
9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE  
ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.
10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN  
ACCORDANCE WITH CATIA MODEL (QB21889) TO THE SAME ISSUE AS DRAWING.
11. DESIGNED IN ACCORDANCE WITH SPEC SOW-B05043-002 ISS1 & ECM-PA110\_002
12. GLASS LAYER APPLIED IN HASHED REGION.  
MATERIAL TENCATE E722-02-300 38%
13. HOLE POSITIONAL TOLERANCE  $\pm 0.5$

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
ALL	P3X	ADDED NOTES THAT FELL OFF WHILE TRANSFERRING DRAWING TO SMARTTEAM. ECR R41082 INCORPORATED.	13 NOV 2014	MODIFIED: B MITCHEM
		CHANGE CODE: DE	13 NOV 2014	DRG CHCK: T CLARK
				PROJ ENGR:
				MFG ENGR:
				TECH APPL:
			20 NOV 2014	DSGN APPL: D P SMITH

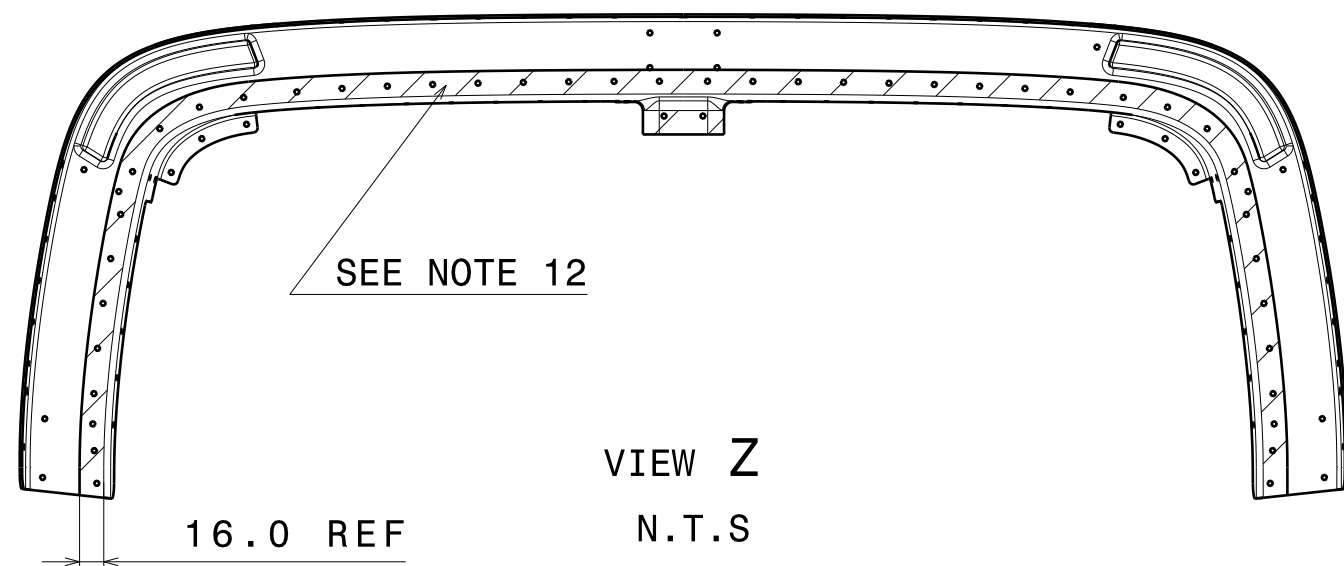
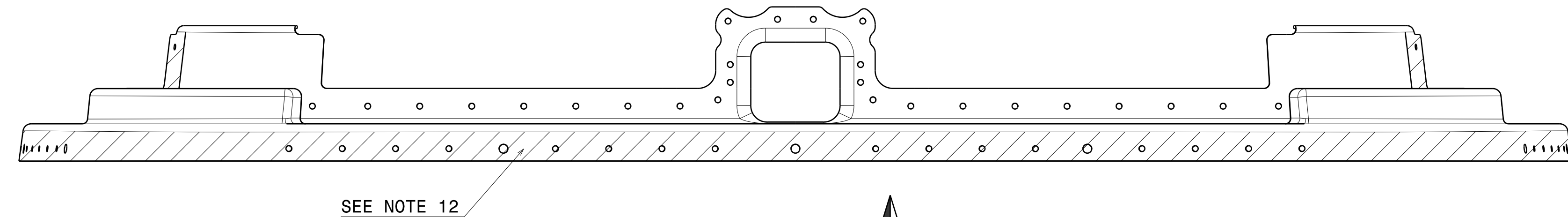
PLY NUMBER	PLY DIRECTION	NOTES
1	0°	
2	45°	
3	0°	
4	45°	
5	0°	
X*	N/A	SEE NOTE 12

REF.	X	Y	Diameter
A	-423.86	282.52	3.3
B	-388.03	286.38	3.3
C	388.03	286.38	3.3
D	423.86	282.52	3.3
E	-422.46	243.67	3.3
F	-390.65	247.1	3.3
G	390.65	247.1	3.3
H	422.46	243.67	3.3
I	-396.52	78.93	3.3
J	-373.44	93.41	3.3
K	-338.79	80.81	3.3
L	-318.55	58.45	3.3
M	-288.96	48.95	3.3
N	288.96	48.95	3.3
O	318.55	58.45	3.3
P	338.79	80.81	3.3
Q	373.44	93.41	3.3
R	396.52	78.93	3.3

ISOMETRIC VIEW  
N.T.S



SECTION VIEW A-A



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